

ABSTRACT OF THE DISCLOSURE

In a process for producing a turbine blade or vane, a casting (10') which is in the basic shape of the turbine blade or vane is produced in a casting mold, and the casting (10') is then subjected to material-removing machining in order to complete the turbine blade or vane.

In a process of this type, a change to the leading-edge geometry of the blade in order to optimize the turbine properties is made possible in a particularly simple and rapid way by virtue of the fact that the altered leading-edge angle is achieved by changing the machining of the casting (10') while retaining the same casting mold.

(Fig. 2)